

Vac Master Vacuum Trucks



**** PREMIUM QUALITY....VALUE PRICING ****

Serving the Oil & Gas Industry...Since 1925

**Steel Tanks
&
Aluminum Tanks**

**40, 60, 80, 100 or 110
Barrel**



TIGER GENERAL, LLC

6867 Wooster Pike Rd.
Medina, Ohio 44256
USA

330-725-4949—Office
800-433-5608—Toll Free
330-725-6730—Fax

Contact: John Loeper or Mark Overholt
for Additional Information

E-Mail:

John or Mark@TIGERGENERAL.COM

New & Used Chassis

- International
- Kenworth
- Peterbuilt
- Western Star
- Freightliner
- Sterling



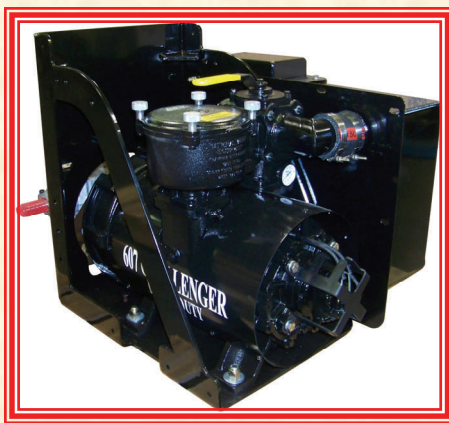
Tiger General has been the leader in the oil & gas industry since 1925 producing the finest designed, engineered and manufactured products. Tiger General with its design has field tested and proved vacuum trucks that will meet your needs. Whether 40, 60, 80, 100 or 110 barrel is required we can provide these tanks on either a new or used chassis from the major producers of industrial truck manufactures.

Call Tiger General today with your requirements. We are eager to serve you as we have since 1925. Tiger General only uses quality proven components in all of its manufactured products. Learn why Tiger General is your choice for Vacuum trucks.

Rock Solid Guarantees....

Strong After Sales Support....

- Steel Tanks
- Aluminum Tanks
- 40, 60, 80, 100 or 110 Barrel
- MAX PAK 607, 357 CFM Pump
- All Tanks are double welded
- All Tanks are double coated
- 1/4" A-44 Steel plate 2 PC 1/4" flanged and "EGG CRATE" reinforced baffles
- 2 PC 1/4" flanged and dish ends lap welded
- Built To Last, Field Tested, Field Proven.....Since 1925



National Vacuum Pumps

"American Made"

MAX PACK

Toll Free 1-800-433-5608

WWW.TIGERGENERAL.COM

Vacuum Trucks Steel Tanks

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Features & Benefits

Tiger General was one of the first manufactures to design, engineer and manufacture Vacuum Trucks for the oil & gas industry. Our field tested and field proven Vacuum Trucks are being used widely around the world. Since 1925 we have continue to improve our products to accommodate the needs of our customers.

Tiger General features American made pumps that have proven that they can withstand the needed requirements of the oil fields. Our tanks are built to our proven engineering and design requirements that also meet the demands of the industry.

Call Tiger General to learn more about what we can provide to you to meet your application. Tiger General also offers low rate financing & lease purchase options.



Optional Oil Field Bumper



6867 Wooster Pike
Medina, Ohio 44256
www.tigergeneral.com
e-mail: tigergeneral.com

Options

- Oil Field Bumpers
- Electronic Fluid Level Gauges
- Heated Valves
- Bigger Pumps (519 CFM)
- Custom Paint

Specifications

Tank

- 40, 60, 80, 100 or 110 Barrel Tanks
- All Tanks are double welded
- 1/4" A-44 steel plate, 2 pc 1/4" flanged and "egg crate" reinforced baffles
- 2 pc 1/4" flanged and dished ends, lap welded
- Primary shut off in top front of tank
- 10-gallon secondary moisture trap
- Full length frame mounted stills 1/4" formed steel
- Full length fenders for hose storage, tailboard
- 1-24" Manway bottom rear, hinged at side
- 1-24" Manway top man way
- 2-3" ports bottom rear and front prox 12" back from ends of shell
- 2-4" Manual valves at rear with cam loc male fittings and caps
- 1-4" riser fill pipe inside at left rear port for fast fill.
- 2-3" port in front bottom, piped out to each side front with 3" ball valves and cap's
- Truck lighting or grote sealed LED lighting system to meet DOT spec.
- 2 hose hooks at rear
- 1" thick "T" rubber cushion under tank in confined formed c-channel
- 2-rear tow loops
- Tiger General low stress mounting system, cross bolted rear and confining spring front
- Inside tank we use a aluminized 2-stage epoxy coated paint
- Outside of tank is sandblasted, primed with 2 stage epoxy primer and then two coats of premium urethane paint

Pumping System

Tiger General uses National NVE 607 MAX PAK water cooled pump producing 357 CFM max air flow. Maximum intermittent vacuum 28" max intermittent pressure 30psi (max tank psi 14) . Optional water cooled pump same specs pre-mounted/unitized with right angle box final aluminum moisture trap final filter. 12" oil catch muffler, relief manifold with vacuum and pressure gauge and relief, 2-gear air shift PTO, 1360 Spicer driveline.

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Vacuum Trucks Aluminum Tanks

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Specifications

Tank

- 2000 to 5000 US Gallon Capacity
- 1/4" Bright Finish 5454 Marine Grade Aluminum
- External reinforcing rings
- Internal design pressure 14.6psi
- External design pressure 15psi (Full Vacuum)
- Hydrostatic test pressure 21psi
- Working Pressure 14.6psi
- Lifting lugs two at tank top
- Pressure relief fitting for 2" pressure relief valve
- Primary shut-off 12" quick opening hatch with 6" stainless steel ball valve
- Liquid level indicators three 5" sight glasses
- Baffle upper half welded to reinforcing pad
- Top manway 20" with neoprene gasket
- Ladder made of anti skid material
- Rear cleanout 20" with neoprene gasket
- Hose trays / fenders full length on both sides of tank—Alum with extra heavy duty hose tray supports.
- Rear truck light protection caps
- Aluminum checker plate against tank wall inside hose trays
- Two aluminum hose hooks
- Suction lines one 3", 4", or 6" rear load line
- Suction lines one 3", 4", or 6" front load line
- Internal Riser pipe 3", 4", or 6" with deflector / wear plate
- Discharge line one 4" or 6" with discharge line and flange
- Bumper DOT approved, heavy duty bumper
- Lights are LED with truck lite environmental sealed harness system
- Work lights are two halogen spotlights (Additional scene lights available upon request)

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Options

- Oil Field Bumpers
- Electronic Fluid Level Gauges
- Bigger Pumps (519 CFM)
- Custom Paint

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Vac Master Vacuum Trucks

**Family Owned
Since 1925**



Why Tiger General Deliver's Your Best Value!

1. *Family run business for over 85 years*
2. *Honesty & Integrity*
3. *Tiger General people are understanding & easy to work with*
4. *Prompt attention to problem solving*
5. *Competitive pricing, financing and leasing*
6. *Personal attention from the owner*
7. *Clean, durable, well-engineered, long life proven designs*
8. *Rock solid guarantees—Strong after sales support*
9. *Offering the finest products in the industry*
10. *Gain comfort & security by doing business with Tiger General, LLC*

About Tiger General, LLC

Since 1925 Tiger General, LLC and the Overholt family has been building swabbing rigs, oil and gas well service rigs, building truck bodies and equipment, truck maintenance and modifications, machine shop services, welding and fabricating, designing and building special truck equipment and engineered products.

"Our mission today is to provide our fine customers with the very best, well engineered products and services"

**Tiger General, LLC
6867 Wooster Pike
Medina, Ohio 44256**

We can provide the number #1 hydraulic drive swabbing rigs, double drum hydraulic drive rigs, off shore modular remote location service rigs. Clement scrap, sand and stone, big rock frameless dump trailers and new and used medium and heavy duty trucks. Everything is designed & spec's properly, to do your jobs correctly and efficiently. We provide strong after the sale support with parts and service. We investigate fully and problems areas to make sure they are resolved quickly and fairly.

Tiger General, LLC people are true professionals

**800-433-5608—Toll Free
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330-725-6730—Fax Line**

Tiger General, LLC people are true professionals. They are sincere, honest well educated and very hard working. They know their business and enjoy doing great quality work. We have been selling and building top shelf products since 1925. Call the fine people at Tiger General, LLC to get the full range of services you deserve



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